



# AT-MGS-410

## Refrigerant Gas Detector

for Machinery Rooms, Cold Rooms & Freezers








Refrigerant Leak Detection  
P/N: 410xx - AT-MGS-410-XXX | March 2020 Version 1

Quick Start  
Guide


## 1. Introduction

The AT- MGS-410 gas detector is designed for use in refrigeration applications and may be used as a standalone device, connected to a controller (*AT-MGS-402, AT-MGS-408*), or connected to a facility's BMS / BAS. It enables compliance with refrigerant safety codes (*BS EN 378, CSA-B52, ASHRAE 15,* ) and features audible and visual alarms to alert personnel in the event of a refrigerant leak.

## 2. Safety Instructions

- **DANGER:** The AT-MGS-410 is NOT certified or approved for operation in oxygen-enriched atmospheres. Failure to comply may result in severe injury or death.
- **WARNING:** Use this product ONLY for the purposes and under the conditions listed in the user manual. Failure to comply may result in injury and / or damage to the product.
- **WARNING:** The AT-MGS-410 has not been designed to be intrinsically safe for use in areas classified as being hazardous locations. For your safety, DO NOT use in hazardous locations.
- **WARNING:** Consult a qualified professional before connecting the AT-MGS-410 to devices not mentioned in this manual. Failure to comply may result in injury and / or damage to the product.
- **CAUTION:** Except for the maintenance detailed in this manual, this product should ONLY be opened and / or serviced by authorized Bacharach personnel. Failure to comply may void the warranty.

## 2. Safety Instructions (Continued)

- **WARNING:** The gas diffusion path can become occluded (moisture, dust, debris, frozen condensation) over time resulting in reduced or complete lack of gas detection and alarming function. Routine visual inspection of the gas detector and bump testing are suggested to ensure proper gas detection and alarm function.
- CODE COMPLIANCE:** Comply with all local and national laws, rules and regulations associated with this equipment. Operators should be aware of the regulations and standards in their industry / locality for the operation of the AT-MGS-410.

**TECHNICIAN USE ONLY:** The AT-MGS-410 must be installed by a suitably qualified technician who will install this unit in accordance with these instructions and the standards in their particular industry / country. This document is only intended as a guide and the manufacturer bears no responsibility for the installation or operation of this unit.

Failure to install and operate the unit in accordance with these instructions and with industry guidelines may cause serious injury or death and the manufacturer will not be held responsible in this regard.

## 3. Component Overview




#	COMPONENT DESCRIPTION
1	M16 Cable Glands (×4)
2	Rubber Gasket
3	Digital Connection / Modbus (In)
4	Digital Connection / Modbus (Out)
5	Tactile Switch #1
6	Tactile Switch #2
7	Ribbon Cable Connection (To Sensor)
8	Power Connection (In)
9	Internal Alarm Buzzer
10	Power Connection (Out)
11	Magnetic Switch #1
12	Magnetic Switch #2

## 4. Key Specifications


Size (H×W×D):	130 × 130 × 68 mm
Weight:	260 g
Indicators:	Multi-color Status LED Internal Alarm Buzzer: 72dB @ 3.9" (10 cm)
Alarm Delay:	Configurable (0 to 15 minutes)
Inputs:	Tactile Switches (×2), Magnetic Switches (×2)
Bluetooth®	Bluetooth® Low Energy, BLE 4.2
Modbus:	Connection: RS-485 terminal block Baud Rate: 9,600 (default) or 19,200 Data Bits: 8 Parity: None (default), odd or even Stop Bits: 1 (default) or 2 Retry Time: 500 ms (minimum)
Power Supply:	19.5 to 28.5 Vdc or 24 Vac ±20%; 4W

Wiring (Modbus):	Recommended: Belden 3106A (or equivalent) 3-core, 2 twisted pair + ground, shielded cable with 120 Ω characteristic impedance, 16 to 28 AWG
Enclosure:	Material: ABS Protection: IP66
Temperature:	Semiconductor: -40 to 50°C) Electrochemical: Ranges vary by gas type and / or concentration, see the AT-MGS-400 User Manual for a full list of temperature ranges. Infrared: -40 to 50°C Catalytic Bead: -40 to 50°C
Humidity:	5 to 90% RH, non condensing



## 5. Installation

 **IMPORTANT:** The manufacturer of this product requires that a bump test or calibration be performed following installation to verify instrument functionality.

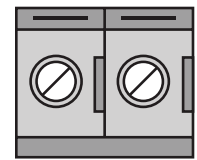
### STEP 1 | Mount Gas Detector & Remove Lid

- **WARNING:** DO NOT allow the lid / sensor to hang from the ribbon cable. Failure to comply may result in damage to the product.
- Mount the AT-MGS-410 according to the product dimensions, maximum wiring lengths and following considerations:
    - Environment:** the full range of environmental conditions when selecting a location.
    - Application:** the specifics of the application (*possible leaks, air movement / draft, etc.*) when selecting a location.
    - Accessibility:** the degree of accessibility required for maintenance purposes when selecting a location.
    - Target Gas:** the specific gravity of the target gas when selecting the height of the instrument.
  - Using a 4mm hex key / allen wrench (*not included*) remove the lid and disconnect the ribbon cable from the base.
  - Set the AT-MGS-410's lid and rubber gasket aside to be reinstalled later.

### STEP 2 | Wire Connections

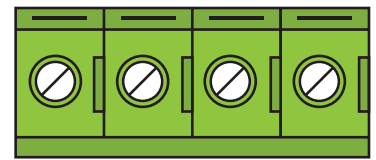
- **WARNING:** Ensure that all wiring connections are made BEFORE applying power.
-  **IMPORTANT** Cable glands are meant to accomodate one cable. DO NOT use cable glands for more than one cable.
- Locate connections (*Modbus, Power*) and remove terminal blocks from the PCBA.

Power × 2



- +

Modbus × 2



B A GND SH
  - Remove plugs from the corresponding M16 cable glands and pass the cable through the opening.
  - Secure wires in each terminal block and, pressing firmly, reinstall the terminal block in the PCBA.
  - Remove excess cable from the housing before securing the cable glands and proceeding to reinstall the sensor.








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5. Installation (Continued)

STEP 3 | Reinstall Sensor & Connect Lid

- **WARNING:** DO NOT leave excess cable inside of the gas detector housing. Failure to comply may result in damage to the product.
- **CAUTION:** When installing the sensor ribbon cable, care must be taken to ensure the proper orientation of the connector at both ends of the cable. Failure to ensure proper orientation may result in loss of functionality and / or product damage.
- **IMPORTANT:** To achieve proper seal, the lid screws should be torqued to 1.5 to 2.0 Nm.


- Reinstall the rubber gasket. Ensure that it is seated correctly by placing the side with the inner skirt facing the main enclosure. (If the rubber gasket does not fit, turn 90°.)
- Reconnect the ribbon cable from the sensor to the PCBA as shown.  

- Ensure no cables are interfering with the sensor module and close the lid.
- Using a 4 mm hex key / allen wrench, tighten the lid screws in the pattern shown below:

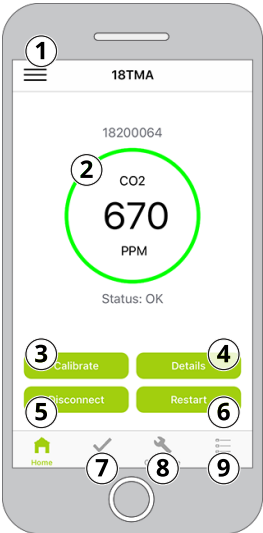


6. Connect AT-MGS-410 to MGS-400 App (User Discretion)

The MGS-410 uses a smartphone application to allow users to interface with the gas detector. To download the app, visit your app store and search for the MGS-400 App.

**IMPORTANT:** Default alias, passkey and unlock code can be changed via the MGS-400 App's configuration menu.

- Enable Bluetooth® discovery by tapping MAG #1 for 1-second. (After 10-seconds, device will indicate that it is discoverable with audible heartbeat until it has been paired, discovery has timed-out or has been cancelled.)
- Launch the MGS-400 App and click the Bluetooth® icon at the bottom of the screen to initiate a scan.
- Select the instrument (default is "18TMA-DT") from the list of available Aquitron's gas detectors.
- When prompted, enter the passkey (default is "123456").
- Go to configure tab to setup device. When prompted, enter unlock code to access device configuration. (default is "1234")







#	APP DESCRIPTION
1	Main Menu (App Settings)
2	Status (Gas Concentration)
3	Calibrate (Calibration / Bump Test)
4	Details (Instrument Information)
5	Disconnect Bluetooth®
6	Restart Connected Device
7	Test Mode (LED / Buzzer / Relays / Analog Output)
8	Device Configuration
9	Logs

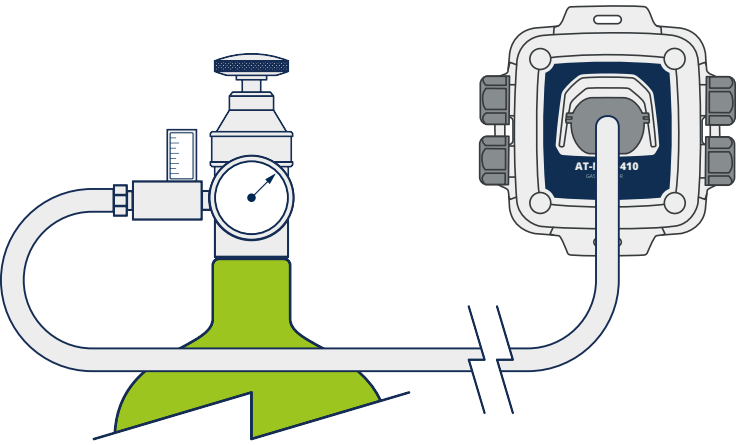
7. Operation Overview

STATE	OUTPUT		INPUT			
	LED	Buzzer	MAG #1 TAP	MAG #1 HOLD	MAG #2 TAP	MAG #2 HOLD
Warm-up			Enable Bluetooth® Connectivity	—	Disable Bluetooth® Connectivity	—
Normal				Start Zero Calibration		Start Span Calibration
Low Alarm				Mute Buzzer		Acknowledge Latched Alarm
High Alarm				Mute Buzzer		Acknowledge Latched Alarm
Offline				—		—
Fault				Mute Buzzer		Acknowledge Latched Fault
Negative Gas Fault				Mute Buzzer		Start Zero Calibration
Zero Cal. Fault				Acknowledge Fault		—
Span Cal. Fault				—		Acknowledge Fault

8a. General Calibration Procedure


- **WARNING:** The AT-MGS-410 MAY NOT be in an alarm or fault condition during calibration. Acknowledge any alarms or faults BEFORE attempting to begin the calibration process.
- **WARNING:** Except for CO<sub>2</sub> or O<sub>2</sub> sensors, calibration gas must be in a balance of air, not nitrogen (N<sub>2</sub>).
- **IMPORTANT:** Calibration and / or bump testing requires the AT-MGS-400 calibration adapter kit .
- **IMPORTANT:** At elevations higher than 2,000 m, calibration will result in a lower reading. See the AT-MGS-400 User Manual for additional information.

- Fit calibration adapter to the gas detector lid.



- If using a variable flow regulator, adjust the gas flow to approximately 0.3 L/min.

8b. Zero Adjustment

**WARNING:** Except for CO<sub>2</sub> or O<sub>2</sub> sensors, ambient air may be used instead of zero gas if the area is know to be free of the target gas or any gases to which the sensor may be cross-sensitive.

- Begin zero adjustment:
  - MGS-400 App:** Home Tab → Calibrate → scan barcode on gas cylinder or manually enter values for zero gas.
  - Manual:** hold MAG#1 for >5-seconds. The LED will blink green-green-red when the instrument is ready.
- Apply zero gas (or ambient air per warning above).
- Confirm the start of calibration:
  - MGS-400 App:** press the *Start Zero* button.
  - Manual:** tap MAG#1 within 30-seconds or the instrument will time-out and return to normal operation.
- Complete zero adjustment:
  - MGS-400 App:** app will countdown to completion. If calibration is successful, proceed to Step 12.
  - Manual:** the LED will blink green-red, green-red-red, etc. until calibration is complete. To abort, hold MAG#1 for >5-seconds, turn off gas flow and remove the calibration adapter. If calibration is successful (green LED), proceed to Step 12. If calibration is unsuccessful (LED blinks orange @ 2 Hz), tap MAG#1 to discard the calibration attempt and see the AT-MGS-400 User Manual for troubleshooting.
- Turn off gas flow from zero gas.
- Replace zero gas with calibration gas in preparation for span adjustment.

8c. Span Adjustment


- Begin span adjustment:
  - MGS-400 App:** scan barcode on gas cylinder or manually enter values for calibration gas.
  - Manual:** hold MAG#2 for >5-seconds. The LED will blink green-green-orange when the instrument is ready.
- Apply calibration gas at the concentration listed on the cal gas concentration label (located on top of the instrument).

Part Number  
Serial Number  
Sensor Type  
Max Range



- Confirm the start of calibration:
  - MGS-400 App:** press the *Start Span* button.
  - Manual:** tap MAG#2 within 30-seconds or the instrument will time-out and return to normal operation.
- Complete span adjustment:
  - MGS-400 App:** app will countdown to completion. If calibration is successful, proceed to Step 18.
  - Manual:** the LED will blink green-orange, green-orange-orange, green-orange-orange-orange, etc. until calibration is complete. To abort, hold MAG#2 for >5-seconds, turn off gas flow and remove the calibration adapter. If calibration is successful (LED blinks green-orange-red), proceed to Step 18. If calibration is unsuccessful (LED blinks orange @ 2 Hz), tap MAG#2 to discard the calibration attempt and see the AT-MGS-400 User Manual for troubleshooting.
- Turn off gas flow from calibration gas and remove the calibration adapter.
- Allow sensor to recover / stabilize before the instrument returns to normal operation (green LED).

9. Bump Test

**IMPORTANT:** The manufacturer of this product requires that a bump test or calibration be performed following installation to verify instrument functionality.

- Connect adapter and gas cylinder according to the instructions in the General Calibration Procedure.
- If desired, disable / silence external annunciators (e.g., shutdown valves, notification of authorities, etc.):
  - MGS-400 App:** Home Tab → Calibrate → Bump → toggle *Take Offline* to disable communications to external devices.
  - Manual:** Inform building personnel of test so that external devices can be disabled / silenced.
- Apply a sufficiently high concentration of the target gas to trigger alarms, but NOT pure refrigerant or hydrocarbons (e.g., do not use a butane lighter).
- Once thresholds have been exceeded, digital outputs should transmit the gas concentration and:
  - MGS-400 App:** gas concentration should be displayed, the instrument status should be "Low Alarm" or "High Alarm" and alarms states should be "On."
  - Manual:** LED status should display "Low Alarm" or "High Alarm."
- Turn off gas flow and remove the calibration adapter.
- Allow sensor to recover / stabilize before the instrument returns to normal operation (green LED).