



# AT-G-DETECT Gas Sensing System

## INSTALLATION & OPERATING MANUAL

### INSTALLATION INSTRUCTIONS

The main alarm unit and its sensor(s) should be positioned carefully to avoid mechanical damage (from moving machinery, doors, etc.) thermal extremes (close to heaters) and should not be placed unprotected in direct strong drafts/airflows and areas where water or moisture is present. Unless an appropriate sensor housing is used.

Avoid routing sensor cabling outside of premises, or between buildings via overhead cables. Also, sensor wiring should be kept to a minimum of 500mm from mains and telephone cables. (See section on sensor location)

The unit must be installed in accordance with these installation instructions to avoid any impairment of the equipment's protection or performance.

When connecting the mains and/or sensor cables ensure a second mechanical fixing is used. Use a cable tie inside the enclosure within 25mm of the cable gland.

When power to the unit is switched on, there is a 3-minute delay before the system activates. This allows the sensors to warm up to the correct temperature for gas detection. On a two level unit, the green light on the alarm panel comes on after the delay, indicating that the system is ready. On a one level system the green light comes on immediately. When a unit has been off or stored for a long time the normalising period may be longer than 3 minutes. After the 3 minutes has expired alarms may activate. You may deactivate the siren until normalisation is complete. (Key switch on 2 level units, remove link on jumper JP1 in the case of a 1 level unit)

1.1 Remove the front cover. Mount the control unit in a convenient position (observing the above note).

#### 1.2 Wiring to Remote Sensors:

Connect sensor cable lead (standard 4 wire alarm cable as specified below) to sensor terminal block CN1 on control unit positions 1,2,3 & 4. Route the cable through the gland to remote sensor No.1.

#### Standard Sensors:

Remove lid of sensor. (To open the sensor enclosure turn the cable gland 1/2 turn anticlockwise to loosen the internal nut, depress the clip on top of the enclosure and open). Connect the other end of the sensor cable to terminal block CN1 positions 1,2,3 & 4. Mount sensor box. Replace lid. Repeat above sequence for remaining sensors (depending on supplied system configuration).

**Please ensure that connections 1 to 4 on the sensor connect to their corresponding numbers on the terminal block in the main alarm unit, otherwise the system will not function correctly.**

WIRE FROM SENSOR HEAD:	CN1 TERMINAL
BLUE	4
GREEN	3
YELLOW	2
RED	1

**For single level systems only - Each sensor is calibrated to its specific channel on the AT-G-DETECT. Ensure the sensor and channel number correspond, otherwise the system will not function correctly.**

Maximum Sensor Wiring Length: 230V Systems	
1 - 2 Channel Standard Units:	40 Meters 7/0.2mm Alarm Cable (Max. 3.52 Ohms / Core)
4 - 6 Channel Standard Units:	100 Meters 7/0.2mm Alarm Cable (Max. 8.8 Ohms / Core)
Exe Rated units:	20 Meters 7/0.02mm Alarm Cable (Max. 1.76 Ohms / Core)

Maximum Sensor Wiring Length: 120V Systems	
1 - 2 Channel Units:	60.9M (200 feet) 22 gauge, stranded 4 wire Alarm Cable (Max 3.52 Ohms/Wire)
4 - 6 Channel Units:	160 Meters (520 feet) 22 gauge, stranded 4 wire Alarm Cable (Max 8.8 Ohms/Wire)
Exe Rated Units:	32.2 Meters (104 feet) 22 gauge, stranded 4 wire Alarm Cable (Max 1.76 Ohms/Wire)

You may use different cables and longer distances once the ohmic resistance shown is not exceeded.

**1.3. External Sounder and uncommitted 12 Volt DC output.**  
(Applies to 4 - 6 Channel systems only).

12 volt DC Sounder (12V/150mA max) - connect positive lead to CN9/CN11 (1L/2L models) terminal marked +12V, negative to centre terminal marked 'BUZZ'.

Uncommitted 12 V DC @100mA output is obtained via CN9/CN11 terminals '+12V' and '0V' This output may be wired via the volt free relays to obtain a switching 12 volt DC output to drive an external relay or solenoid as follows:

Connect Terminal '+12V' on CN9/CN11 to the 'COM' terminal of the volt free relay and the device to be switched to either the N/O or N/C Terminals of the volt free relay, depending on whether a 12 volt output is required during an alarm condition or while the system is on standby. The return from the device is connected to 0v on CN9/CN11.  
If both the buzzer and 12vdc output are connected correctly, they should not exceed 250mA in total.

**1.4. Voltage Free Relays.**

10A @ 120/230 VAC

	Two Level Unit:	One Level Unit:
1 & 2 Channel Systems:	CN5: Low Level Alarm	CN4
	CN4: High Level Alarm	
4 - 6 Channel Systems:	CN10: Low Level Alarm	CN10
	CN9: High Level Alarm	
	CN12: Fault Reporting Relays	

*Notes: N/O and N/C refer to contact status in standby mode.*

*On a two level system, a high level alarm condition on any sensor will override a low level alarm condition on another sensor.*

*On 4 - 6 Channel, two level units, the high level relay may be set for normal or Fail-Safe operation by setting jumper JP1 on the control unit printed circuit board (Refer to Installation diagram).*

Connect leads to terminal block for Common (COM) and N/O and/or N/C connections as required.

**1.5. Mains Connection.**

Connect mains supply (using 3-core 0.75 mm, Mains Flex for 230V systems or 3 wire, 18 gauge 0.823mm sq mains flex for 120V systems) to terminal block CN3 (on 1 & 2 channel systems), or fused terminal block mounted on base of control unit (4 - 6 channel systems), Connections L, N and E. Ensure that earth connections to the lid and base of the enclosure are maintained.

*Notes: Connection to mains supply must be via an approved readily accessible, switched and fused (2 or 5 Amp Fuse) plug and socket or as per local wiring regulations which should be within 3 meters (10 feet) of the control unit.*

*: The mains cable used should be of an approved type HAR or Cenelec approved or locally approved equivalent.*

*: If replacement of the mains fuse is required use only the appropriate type from the table below:*

Control Unit Type: 230V Systems	Fuse Rating: Mains Supply	Sensor Connection Fuse	Siren / Auxiliary
1 - 2 Channel Unit:	20mm T50mA 230V Fuse	Not Applicable	Not Applicable
4 - 6 Channel Unit:	20mm T160mA 230V Fuse	20mm T250mA 230V Fuse	20mm T315mA 230V Fuse

Control Unit Type: 120V Systems	Fuse Rating: Mains Supply	Sensor Connection Fuse	Siren / Auxiliary
1 - 2 Channel Unit:	20mm T100mA 120V Fuse	Not Applicable	Not Applicable
4 - 6 Channel Unit:	20mm T315mA 230V Fuse	20mm T250mA 120V Fuse	20mm T315mA 230V Fuse

*: The blanking plugs for cable entries should only be removed if being replaced by cable glands.*

*: Ensure that the live and neutral conductors take the strain before the earth conductor.*

**\* For any unused channels on the panel a 2.2kohm resistor must be fitted across terminals 2 and 3 of the sensor input**

## 2. Location Of Sensors

Sensors must be located within the appropriate wire lengths from the central control unit.

In all cases the sensor supplied is designed for maximum sensitivity to a particular gas.

However, in certain circumstances false alarms may be caused by the occasional presence of sufficiently high concentrations of other gaseous impurities. If such a situation is likely to arise installers should check with our Technical Department so that sensor(s) of suitable cross sensitivity can be supplied. Examples of situations where such abnormalities may arise include -

- Plant room maintenance activity involving solvent or paint fumes or refrigerant leaks.
- Plant rooms in fruit ripening/storage facilities because of accidental gas migration (bananas - ethylene, apples - carbon dioxide)
- Heavy localised exhaust fumes (carbon monoxide, dioxide) from engine driven forklifts in confined spaces or close to sensors.

A response delay is built in to the system to minimise the possibilities of false alarms.

### Machinery Rooms

There is NO ABSOLUTE RULE in determining the number of sensors and their location. However a number of simple guidelines will help to make a decision. Sensors monitor a point as opposed to an area. If the gas leak does not reach the sensor then no alarm will be raised. Therefore, it is extremely important to carefully select the sensor location. Also consider ease of access for maintenance.

The size and nature of the site will help to decide which method is the most appropriate to use. Locations requiring the most protection in a machinery or plant room would be around compressors, pressurized storage vessels, refrigerant cylinders or storage rooms or pipelines. Most vulnerable are valves, gauges, flanges, joints (brazed or mechanical), filling or draining connections etc.

When mechanical or natural ventilation is present mount a sensor in the airflow. In machinery rooms where there is no discernable or strong airflow then options are:

- Point Detection, where sensors are located as near as possible to the most likely sources of leakage, such as the compressor, expansion valves, mechanical joints or cable duct trenches.
- Perimeter Detection, where sensors completely surround the area or equipment.
- With heavier than air gases such as halocarbon and hydrocarbon refrigerants such as R404A, propane and butane, sensors should be located near ground level.
- With lighter than air e.g. ammonia, the sensor needs to be located above the equipment to be monitored e.g. on a bracket or high on a wall within 300mm of, or on the ceiling provided there is no possibility of a thermal layer trapped under the ceiling preventing gas reaching the sensor. (NB. At very low temperatures, such as in a refrigerated cold store, ammonia gas becomes heavier than air).
- With similar density or miscible gases, such as CO or CO<sub>2</sub>, sensors should be mounted about head height – 1.5m.
- Sensors should be positioned a little way back from any high-pressure parts to allow gas clouds to form. Otherwise any leakage of gas is likely to pass by in a high-speed jet and not be detected by the sensor.
- Make sure that pits, stairwells and trenches are monitored since they may fill with stagnant pockets of gas.
- If a pressure relief vent pipe is fitted to the system, it may be a requirement to mount a sensor to monitor this vent pipe. It should be positioned about 2m above the PRV to allow gas clouds to form.
- With racks or chillers pre-fitted with refrigerant sensors, these should be mounted so as to monitor the compressors or if extract ducts are fitted the airflow in the duct may be monitored.

### Refrigerated Spaces

In refrigerated spaces sensors should be located in the return airflow to the evaporators on a sidewall, below head height preferred, or on the ceiling, not directly in front of an evaporator. In large rooms with multiple evaporators, sensors should be mounted on the central line between 2 adjacent evaporators, as turbulence will result in airflows mixing.

### Chillers

In the case of small water or air-cooled enclosed chiller units mount the sensor so as to monitor airflow to the extract fans. With larger models also place a sensor inside the enclosure under or adjacent to the compressors.

In the case of outdoor units:

- Such as enclosed air-cooled chillers or the outdoor unit for VRV/VRF systems mount the sensors so as to monitor airflow to the extract fan. With large units also place a sensor inside the enclosure under or adjacent to the compressors.

In the case of non-enclosed outdoor units:

- If there is an enclosed machinery section then locate a sensor there.
- In the case of the units with enclosed compressors, mount sensors in the enclosures.
- Where you have protective or acoustic panels mount the sensors low down under the compressors where it is protected by the panels.
- With air-cooled chillers or air-cooled condensers with non-enclosed condenser sections it is difficult to effectively monitor leaks in the coil sections. With some designs it will be possible using an airflow sensor to monitor airflow to the start-up fans in the front or rear sections.
- If there is a possibility of refrigerant leaks into a duct or air-handling unit, install a sensor to monitor the airflow.

Weatherproof sensors should be used for unprotected outdoor applications.

## Air Conditioning – Direct systems VRV/VRF

EN378 states that detectors to ensure safety have their sensors located in such positions that they monitor the concentration at heights of the occupants of a human occupied space taking into account the characteristics of the refrigerant used e.g. at less than bed height with heavier than air gases in a hotel room. It also states that ceiling voids are regarded as part of the human occupied space.



**In a hotel room monitoring in ceiling voids would not strictly comply with EN378**

### Do's

- Mount the in-room sensor at less than the normal heights of the occupants e.g. in a hotel room this is less than bed height – between 200-500mm off the floor.
- Keep away from draughts and heat sources like radiators etc.
- Avoid sources of steam.

### Don'ts

- Do not mount sensors under mirrors, at vanity units or in or near bathrooms.

**Perhaps the most important point of all is not to try and economise by using the minimum number of sensors possible. A few extra sensors could make all the difference if a gas leak occurs.**

## 5. Test / Function Instructions

The AT-G-DETECT is calibrated in the factory and does not require to be calibrated on installation. After installation the units should be bump tested. Expose the sensors to test gas or if not available, crack open the valve of a cigarette lighter (only for semiconductor units) without igniting it and hold it over the vent holes on the upper right side of the sensor. The gas is heavier than air and should fall into the sensor. This will put the system into alarm. The red LED will light showing the system is in alarm. The delay will prevent the siren sounding or relay switching for the preset delay, if delay is set.

With a bump test you can see the functions of the sensor – the yellow/red LED will light, the relay and sounder will function.

To test the siren and or relay function, check the delay is set at zero using the header as shown on the installation diagram and expose to gas as above.

After the gas has cleared, the red LED, siren and relay will automatically reset on 1L units. On 2L units, press the reset button.

Before testing the sensors on site the AT-G-DETECT must have been powered up and allowed to stabilize.

## 6. Annual Test

To comply with the requirements of EN378 and the F Gas regulations, sensors must be tested annually. However local regulations may specify the nature and frequency of this test.

## 7. Troubleshooting

### Alarm Panel:

**Symptom:** No lights displayed on panel.

- Cause:**
1. Power failure (check supply)
  2. Tripped circuit breaker or blown fuse on electrical supply.
  3. Blown fuse at the electrical supply on the controller PCB board.
  4. Two Level unit only: Has unit warmed up? (This takes 3-4 minutes after power is switched on).

**Symptom:** Red Light is on, but no alarm condition is active. i.e No siren and no relay operation after 3 minutes.

- Cause:**
1. Make sure the siren has not been deactivated (Key switch on 2 level units, link on jumper JP1 on 1 level units removed)
  2. This indicates a wiring or sensor fault (call service provider). If these are in order the calibration pot may have been adjusted and may need to be reset. Check with us for instructions.

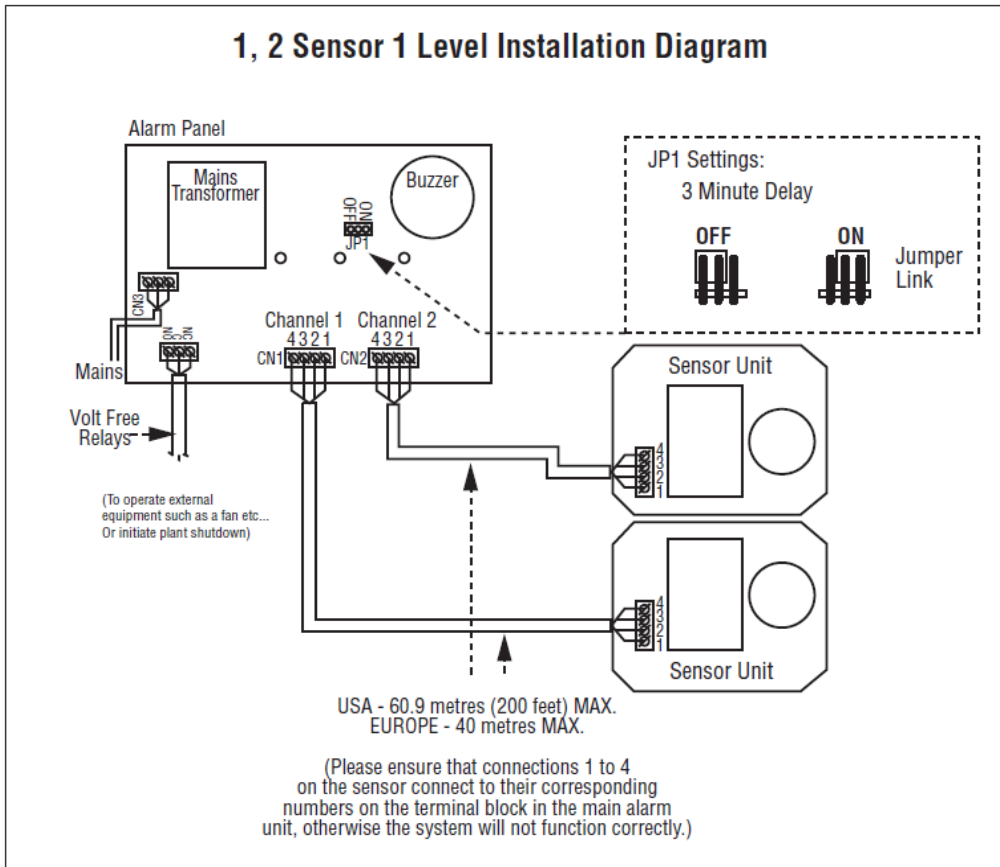
### Sensor:

**Symptom:** Green light on sensor is off.

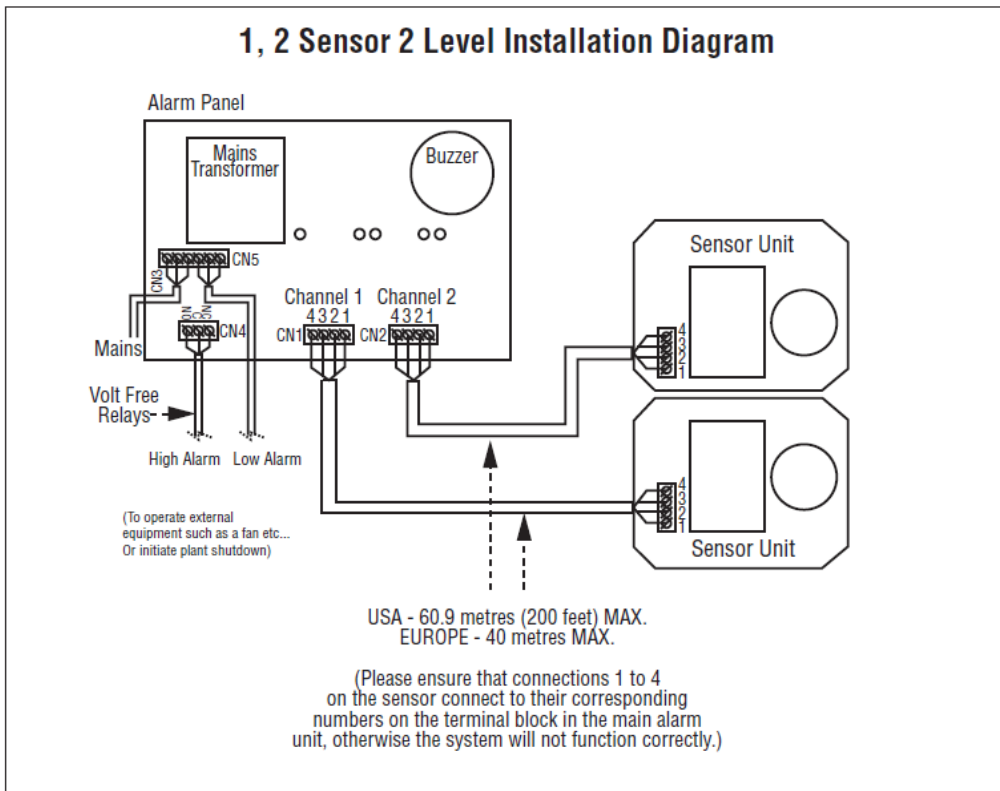
- Cause:** This may indicate a wiring fault between the controller and sensor or a sensor fault. Check power supply to the controller. Check connections between the controller and the sensor to ensure that the wires from positions 1 to 4 on the sensor are connected to the corresponding 1-4 on the controller. (See "Wiring Remote Sensors"). On a 4 to 6 channel unit check that the sensor fuse on the particular sensor connection position in the controller is not blown. If the fault is not cleared then the sensor has been damaged.

## 8. Installation Diagrams

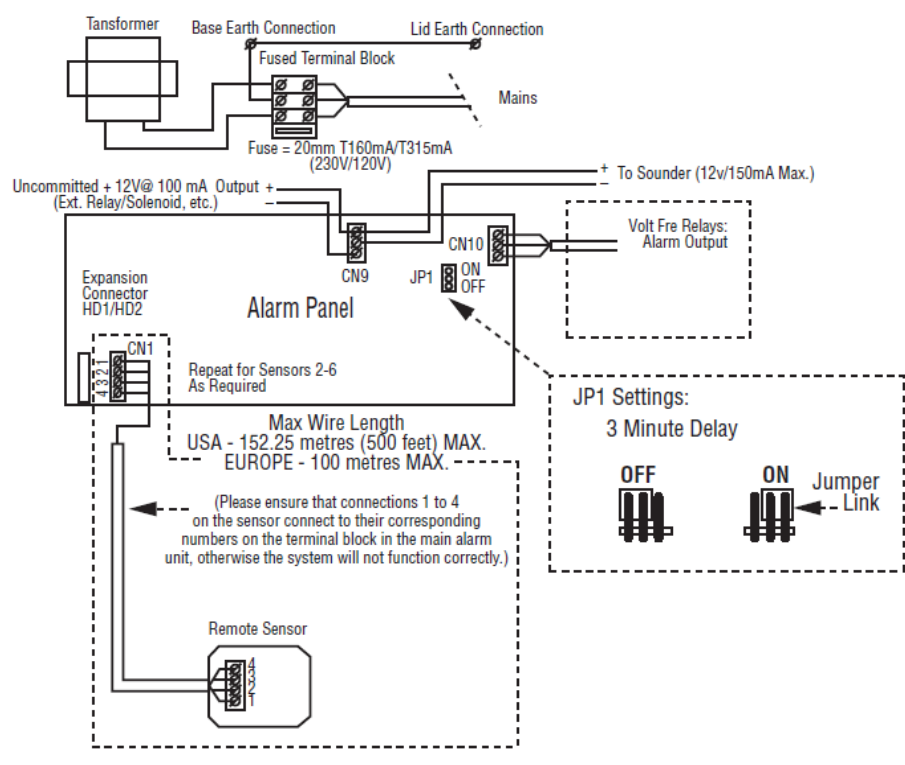
### 1, 2 Sensor 1 Level Installation Diagram



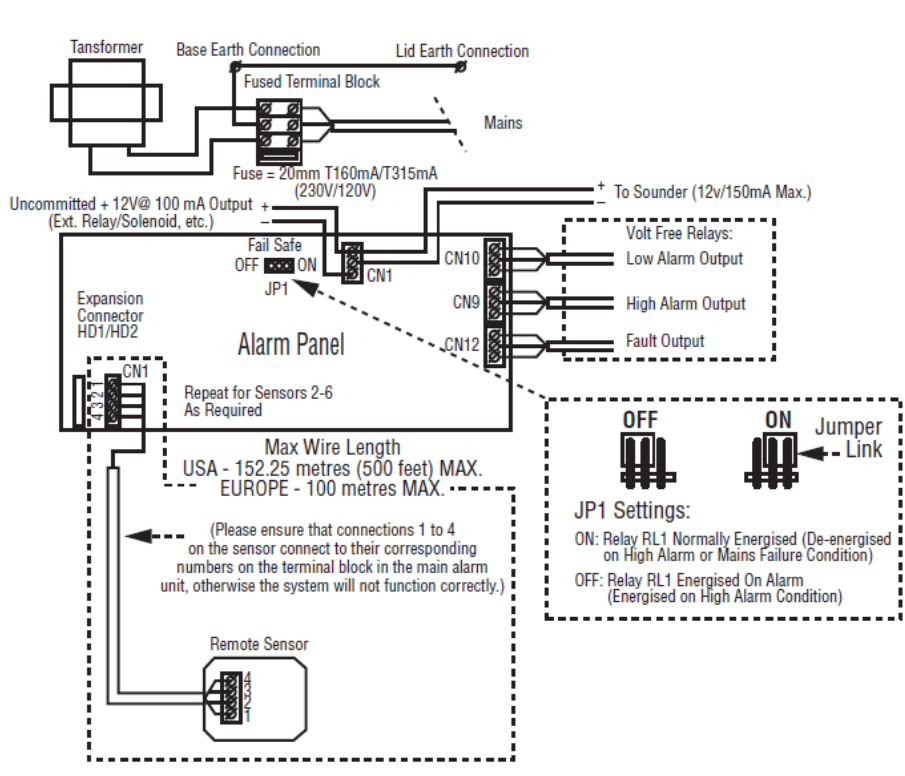
### 1, 2 Sensor 2 Level Installation Diagram



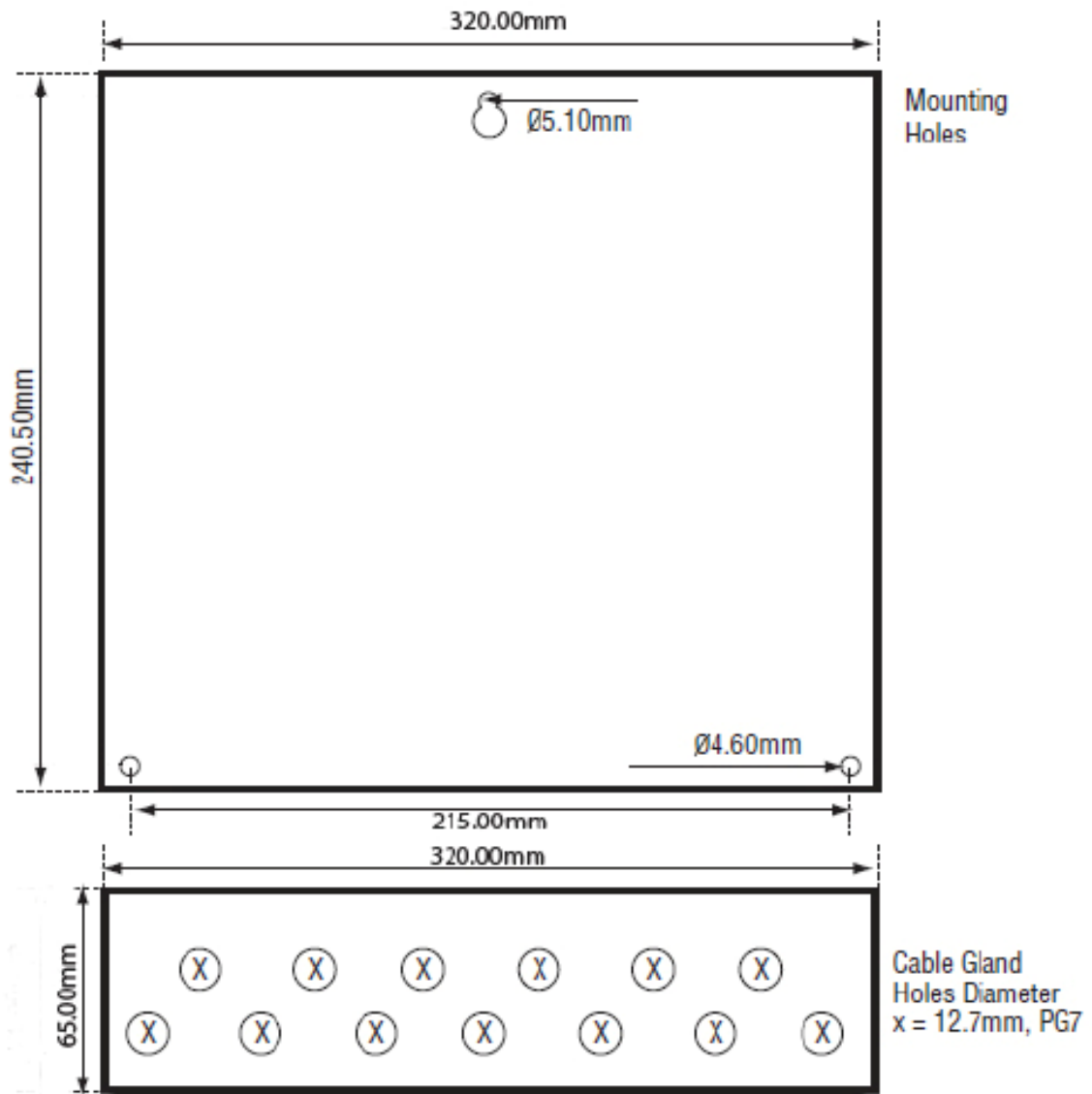
### 4, 6 Sensor 1 Level Installation Diagram

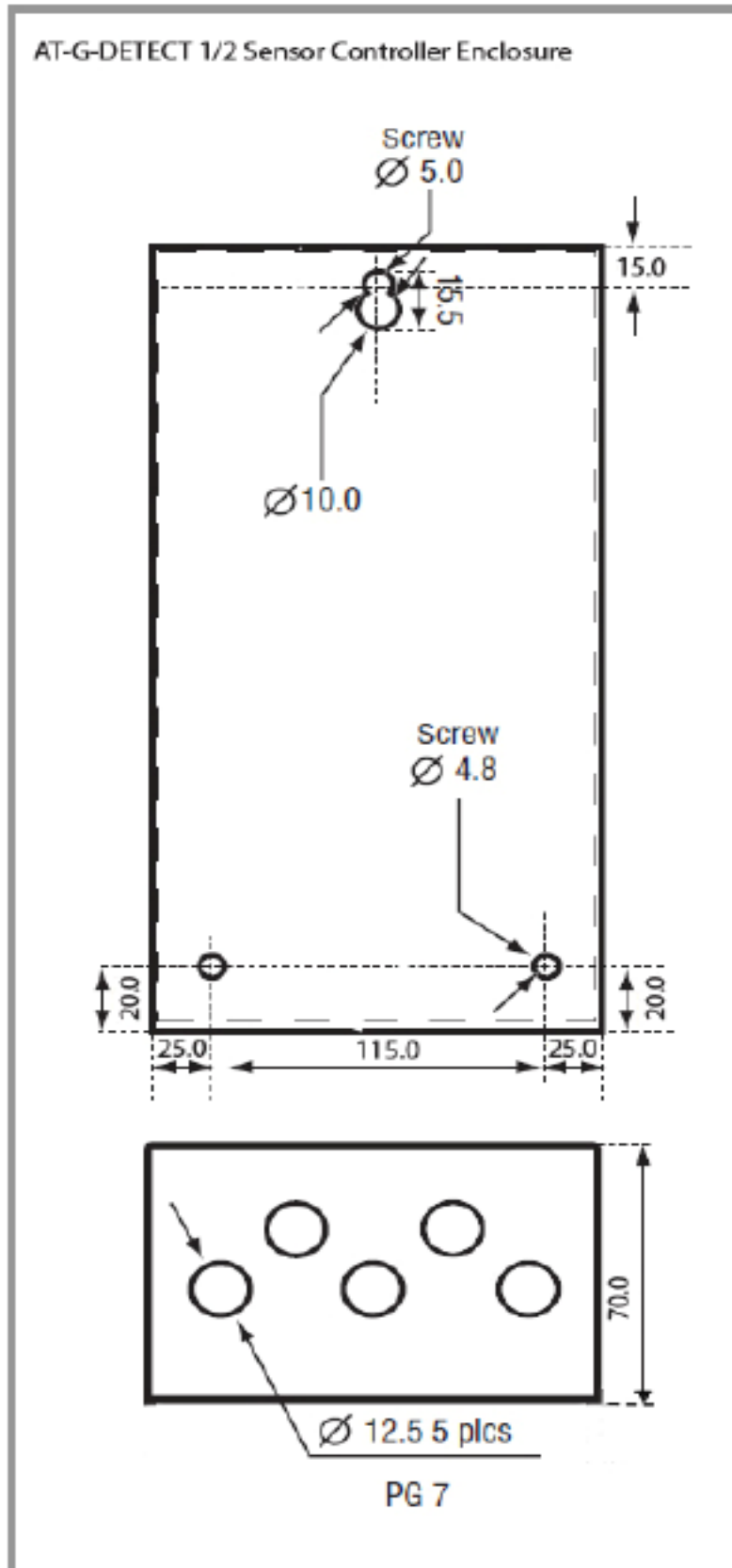


### 4, 6 Sensor 2 Level Installation Diagram



AT-G-DETECT 4/6 Sensor Controller Enclosure





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